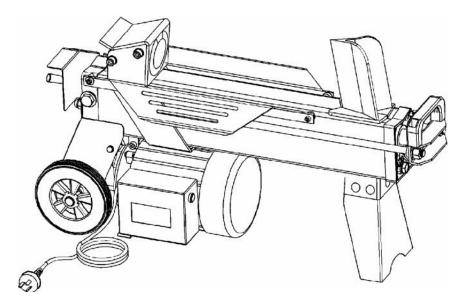
# SPLITTER - Owner's Manual TON LOG

# Pow'R' kraft

# **4-Ton Electric Log Splitter**

Questions: Support@Powrkraft.com



# FOR YOUR SAFETY

READ AND UNDERSTAND THE ENTIRE MANUAL BEFORE OPERATING MACHINE

MODEL NUMBER:	PK65556	
SERIAL NUMBER		

Both model number and serial number may be found on the main label. You should record both of them in a safe place for future use.

Save This Manual for Future Reference

#### SAFETY WARNINGS & CAUTIONS

#### **SAFETY WARNINGS & INSTRUCTIONS**

SYMBOL AFFIXED TO THE MACHINE

#### UNDERSTAND YOUR LOGSPLITTER

Read and understand the owner's manual and labels affixed to the log splitter. Learn its application and limitations as well as the specific potential hazards particular to it.



#### • DRUGS, ALCOHOL AND MEDICATION

Do not operate the log splitter while under the influence of drugs, alcohol, or any medication that could affect your ability to use it properly.

#### AVOID DANGEROUS CONDITIONS

Put the log splitter on a 23" - 30" high, stable, flat, and level work bench where there is plenty of room for handling, and help the operator stay altert. Bolt the log splitter to the work surface if it tends to slip, walk, or slide.

Keep yourwork area clean and well lighted. A cluttered area invites injuries.

Do not use the log splitter in wet or damp areas or expose it to rain.

Do not use it in areas where fumes from paint, solvents or flammable liquids pose a potential hazard.

#### • INSPECT YOUR LOG SPLITTER

Check your log splitter before turning it on. Keep guards in place and in working order. Form a habit of checking to see that keys and adjusting wrenches are removed from tool area before turning it on. Replace damaged, missing or failed parts before using it.



#### • DRESS PROPERLY

Do not wear loose clothing, gloves, neckties or jewelry (rings, wrist watches). They can be caught in moving parts. Wear protective electrically non conductive gloves and non-skid footwear are recommended when working. Wear protective hair covering to contain long hair, preventing it from getting caught in machinery.





#### • PROTECTYOUR EYES AND FACE

Any log splitter may throw foreign objects into the eyes. This can cause permanent eye damage. Always wear safety goggles. Everyday eyeglasses have only impact resistant lenses. They are not safety glasses.



Do not put the log splitter on the ground for operations. This is awkward operating position that the operator has to bring his face close to the machine, and thus risks being struck by wood chips or debris.

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#### EXTENSION CORDS

Improper use of extension cords may cause inefficient operation of the log splitter which can result in overheating.

18ga. @ 20ft, 16ga. @ 50ft, 14 ga. @ 75ft. 12ga @ 100ft, 10ga @ 200ft "These are minimum cord requirements."

Avoid use of free and inadequately insulated connections. Connections must be made with protected material suitable for outdoor use.

#### AVOID ELECTRICAL SHOCK

Check that the electric circuit is adequately protected and that it corresponds with the power, voltage and frequency of the motor. Check that there is a ground connection, and a regulation differential switch upstream.

Prevent body contact with grounded surfaces: pipes, radiators, ranges, and refrigerator enclosures.

Never open the pushbutton box on the motor. Should this be necessary, contact a qualified electrician.

Make sure your fingers do not touch the plug's metal prongs when plugging or unplugging the log splitter.

#### KEEP VISITORS AND CHILDREN AWAY

The log splitter must be always operated by one person only. Other people should keep a safe distance from the work area, especially when the log splitter is underoperations. Never have another person help you with freeing jammed log.



#### INSPECT YOURLOG

Make sure there are no nails or foreign objects in logs to be split. The ends of the logs must be cut square. Branches must be cut off flush with the trunk.

#### DON'T OVERREACH

Floor must not be slippery.

Keep proper footing and balance at all times.

Never stand on log splitter. Serious injury could occur if the tool is tipped or if the cutting tool is unintentionally contacted. Do not store anything above or near the log splitter where anyone might stand on the tool to reach them.

#### AVOID INJURY FROMUNEXPECTED ACCIDENT

Always pay full attention to the movement of the log pusher.

Do not attempt to load the log on until the log pusher has stopped. Keep hands out of the way of all moving parts.





#### PROTECT YOUR HANDS

Keep your hands away from splits and cracks which open in the log; They may close suddenly and crush or amputate an appendage. Do not remove jammed logs with you hands.



#### • DON'T FORCE TOOL

It will do a better and safer job at its designrate. Never try to split logs larger than those indicated in the specifications table. This could be dangerous and may damage the machine.

Don't use log splitter for a purpose for which it was not intended.

#### • NEVER LEAVE TOOL RUNNING UNATTENDED

Don't leave tool until it has come to a complete stop and unplugged.

#### DISCONNECT POWER

Unplug when not in use, before making adjustments, changing parts, cleaning, or working on the log splitter; Consult technical manual before servicing.



#### PROTECT THE ENVIRONMENT

Take used oil to an authorized collection point or follow the stipulations in the country where the log splitter is used.

Do not discharge into drains, soil or water.

#### • MAINTAIN YOUR LOG SPLITTERWITH CARE

Keep the log splitter clean for best and safest performance.

#### MAKETHEWORKSHOP CHILDPROOF

Lock the shop. Disconnect master switches. Store the log splitter away from children and others not qualified to use it.



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#### APPLICATION CONDITIONS

This log splitter is a home use model. It is designed for operating under ambient temperatures between 41°F and 104°F. The surrounding humidity should be less than 50% at 104°F. It can be stored or transported under ambient temperatures between -13°F and 131°F.

#### **SPECIFICATIONS**

Model Number		65556
Motor		1500W 110 Volt
Log Capacity	Diameter*	10" / Most Wood 12"
Log oupdoily	Length	20"
SplittingForce		4 ton
Hvdraulic Pres	sure	2320 PSI
Hvdraulic Oil C	apacity	3.7 gt.
	Lenath	37"
Overall Size	Midth	12"
	Height	20"
Weight		97 lb.

# Specification subject to change without notice

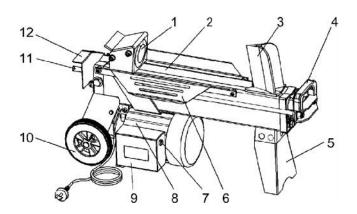
#### **ELECTRICAL REQUIREMENTS**

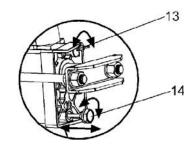
Connect the main leads to a standard 110 volt electrical Supply which has protection devices of under-voltage, over-voltage, over-current as well as a residual current device (RCD) with a maximum residual current rated at 0.03A.

<sup>\*</sup> The diameter of the log is indicative – a small log can be difficult to split when it has knobs or a particularly tough fiber. On the other hand, it may not be difficult to split logs with regular fibers even if its diameter exceeds the max figure indicated above.

#### SET UP AND PREPARATION FOR OPERATION

- Bolt the Support Leg to the Log Splitter, lift the log splitter by the handles at both ends and place
  it on a 2' -2.5 ft. high, stable, flat and level work surface.
- 2. Familiarize yourself with the controls and features of this log splitter in the illustrations.
- Log Pusher
- 2. Work Table
- 3 Wedge
- Lift Handle
- 5. Support Leg
- 6. Log Retaining Plates
- 7. Switch
- 8. Motor
- 9. Pushbutton Box
- Wheels for Minor Moving ONLY.
- 11. Hydraulic Control Lever
- 12. Control Lever Guard
- 13 Bleed Screw
- 14. Oil Drain Bolt w/ Dipstick





Before operating the log splitter, the Bleed Screw should be loosened by a few rotations until air can go in and out of the oil tank smoothly.

Air flow thru the Bleed Screw hole should be detectable while the log splitter is under operations.

Before moving the log splitter, make sure the Bleed Screw is tightened to avoid oil leaking from this point.



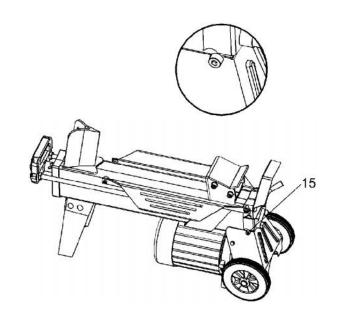
FAILURE TO LOOSEN THE BLEED SCREW WILL KEEP THE SEALED AIR IN HYDRAULIC SYSTEM BEING COMPRESSED AFTER BEING DECOMPRESSED. SUCH CONTINUOUS AIR COMPRESSION AND DECOMPRESSION WILL BLOW OUT THE SEALS OF THE HYDRAULIC SYSTEM AND CAUSE PERMANENT DAMAGE TO THE LOG SPLITTER.

#### 15. Max Pressure Limiting Screw



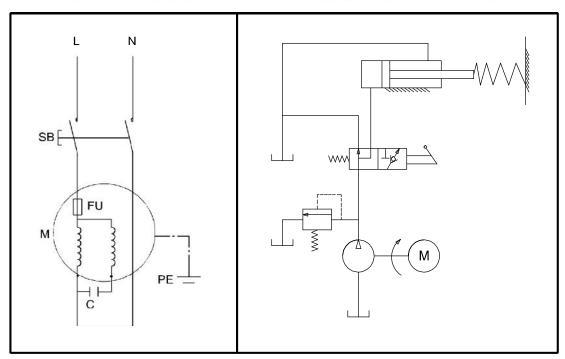
Max pressure was set by the manufacturer and the max pressure limiting screw is sealed with glue to ensure the log splitter works under pressure no more than 4 tons. The setting was done by qualified mechanic with professional instruments.

Unauthorized resetting will void warranty and cause hydraulic pump to fail. RESULTING IN SERIOUS INJURY AS WELL AS DAMAGE TO THE MACHINE.



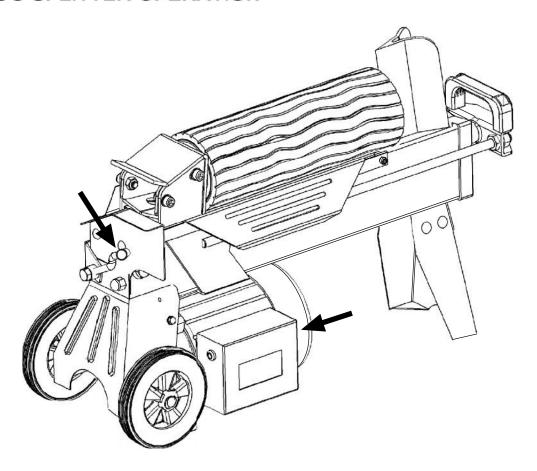
#### **WIRING DIAGRAM**

#### **PLUMBING DIAGRAM**





#### LOG SPLITTER OPERATION



This log splitter is equipped with "ZHB" control system that requires to be operated by both hands of the user — Left hand controls the hydraulic control lever while right hand controls the pushbutton switch. The log splitter will freeze upon absence of either hand. Only after both hands release the controls, the log pusher starts to return backward to the starting position.

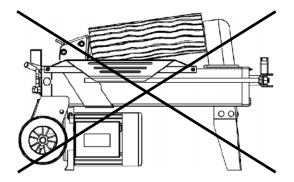
Trigger type lock-out device is adopted to avoid accidental Hydraulic Control Lever pushdown. To operate the Hydraulic Control Lever, draw the Trigger backward with the index finger before push the Hydraulic Control Leverforward.



Never force the log splitter for more than 5 seconds by keeping pressure on it to split excessively hard wood. Excessive Force Will Void Warranty.

After this time interval, the oil under pressure will be overheated and the machine could be damaged. For such extremely hard log, rotate it by 90° to see whether it can be split in a different direction. In any case, if you are not able to split the log, this means that its hardness exceeds the capacity of the machine and thus that log should be discarded to protect the log splitter.

Always set logs firmly on the log retaining plates and work table. Make sure logs will not twist, rock or slip while being split. Do not force the blade by splitting the log on the upper part. This will break the blade or damage the machine.

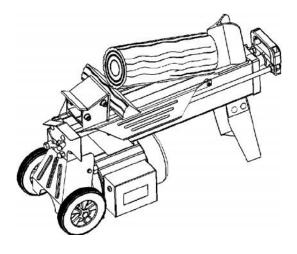


Break log in the direction of its growing grain. Do not place log across the log splitter for splitting. It may be dangerous and may seriously damage the machine.

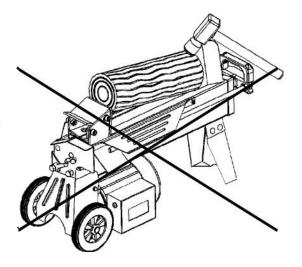
Do not attempt to split 2 pieces of logs at the same time. One of them may fly up and hit you.

#### FREEING A JAMMED LOG

- Release both controls.
- After the log pusher moves back and completely stops at its starting position, insert a wedge wood under the jammed log.
- Start the log splitter to push the wedge wood to go completely under the jammed one.
- Repeat above procedure with sharper slope wedge woods until the log is completely freed.



Do not try to knock the jammed log off. Knocking about will damage the machine or may launch the log and cause accident.

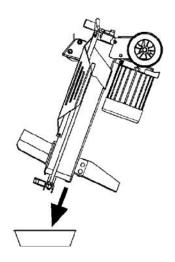


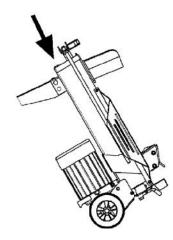
#### REPLACING HYDRAULIC OIL

Replace the Hydraulicoil in the log splitter after every 150 hours of use. Take following steps to replace it.

- Make sure all moving parts stop and the log splitter is unplugged.
- Unscrew Oil Drain Bolt with Dipstick to remove it.
- Turn the log splitter on the Support Leg side over a 1gal capacity container to drain the hydraulic oil off.
- Turn the log splitter on the the motor side.
- Refill fresh hydraulic oil at the volume as per the hydraulic oil capacity of a particular model indicated in above specifications table.
- Clean the surface of Dipstick on the Oil Drain Bolt and put it back into the oil tank while keep the log splitter vertically.
- Make sure the level of the refilled oil is just between 2 grooves around the Dipstick.
- Clean the Oil Drain Bolt before thread them back. Make sure they are tightened to avoid leakage before place the log splitter horizontally.

Periodically check oil level to ensure it is between 2 grooves around the Dipstick. Upon Lower oil level, oil refilling is required.





log splitter's hydraulic

Following hydraulic oils or equivalent are recommend for the transmission system:

SHELL Tellus 22

MOBIL DTE 11

BP Energol HLP-HM 22

10W (22-32 ISO Viscosity) Hydraulic Tractor Fluid / Heavy Duty Hydrostatic Oil

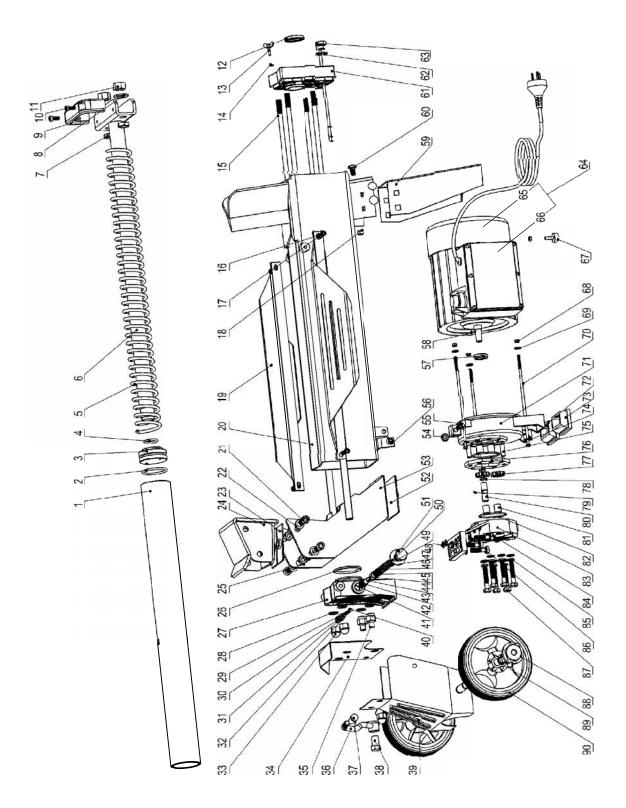
#### SHARPENING WEDGE

After using the log splitters for some time, sharpen the wedge of the log splitter using a fine-toothed file and smooth any burrs or crushed area along the cutting edge.

## **TROUBLE SHOOTING**

PROBLEM	PROBABLE CAUSE	REMEDY SUGGESTED
	Log is improperly positioned	Refer to "Log Splitter Operation" section
		for perfect log loading.
	The sizes or hardness of the log.	Reduce the log sizes before splitting it on
	exceeds the capacity of the machine	the log splitter
	Wedge cutting edge is blunt	Refer to " Sharpening Wedge " section
Fails to split logs		to sharpen the cutting edge.
	Oil leaks	Locate leak(s) and contact the dealer
	Unauthorized adjustment was	
	made on Max. Pressure Limiting	Contact the dealer.
	Screw. Lower max pressure rating	
	was set.	
The log pusher		
moves jerkily,	Lack of hydraulic oil and excessive	·
taking unfamiliar	air in the hydraulic system.	Contact the dealer.
noise or vibrating		
a lot		
Oil leaks around	Air sealed in hydraulic system	Loosen Bleed Screw by 3 ~ 4 rotations
cylinder ram or	while operating.	before operating the log splitter
from other points.	Bleed Screw is not tightened	Tighten the Bleed Screw up before moving
	before moving the log splitter.	the log splitter.
	Oil Drain Bolt with Dipstick is	Tighten the Oil Drain Bolt with Dipstick.
	not tight.	
	Hydraulic Control Valve Assembly	Contact the dealer
	and / or seal(s) worn	

# PARTS SCHEMATIC



# Spare Parts List For 4 Ton Log Splitter Model 65556

Part No	Description	Quantity
LS4T-52-1	Cylinder	1
LS4T-52-2	Piston O-ring	1
LS4T-52-3	Piston	1
LS4T-52-4	O-ring	1
LS4T-52-5	Spring	1
LS4T-52-6	Position Rod Weldment	1
LS4T-52-7	Nut	2
LS4T-52-8	Washer	2
LS4T-52-9	Moving Handle	1
LS4T-52-10	Hex. Bolt	2
LS4T-52-11	Nut, M14	2
LS4T-52-12	Plastic Seal	1
LS4T-52-13	Wing Screw / Bleed Screw	1
LS4T-52-14	O-ring	1
LS4T-52-15	Long Stub	4
LS4T-52-16	Hex. Bolt	6
LS4T-52-17	Spring washer	4
LS4T-52-18	Nut	5
LS4T-52-19	Support Plate	2
LS4T-52-20	Tube Frame / Oil Tank	1
LS4T-52-21	Hex. Bolt	4
LS4T-52-22	Washer	4
LS4T-52-23	Upper Plastic Insert	1
LS4T-52-24	Log Pusher Weldment	1
LS4T-52-25	Nut	4
LS4T-52-26	O-ring	1
LS4T-52-27	Cylinder Cover - Left	1
LS4T-52-28	Copper Gasket	4
LS4T-52-29	Safety Valve Spring	1

LS4T-52-30	Screw	1 1	
LS4T-52-31	Safety Valve Bolt	1	
LS4T-52-32	O-ring	1	
LS4T-52-33	Round Head Nut	3	
LS4T-52-34	Lever Guard	1	
LS4T-52-35	Nut	2	
LS4T-52-36	Lever Weldment	1	
LS4T-52-37	Lever Head	1	
LS4T-52-38	Lever Nut	1	
LS4T-52-39	Wheel Frame Plate Weldment	1	
LS4T-52-40	Steel Ball, 6	1	
LS4T-52-41	Circlip	1	
LS4T-52-42	Restore Valve Spring	1	
LS4T-52-43	Valve Rod	1	
LS4T-52-44	O-ring	1	
LS4T-52-45	Valve Sleeve	1	
LS4T-52-46	O-ring	5	
LS4T-52-47	O-ring	2	
LS4T-52-48	Sliding Sleeve Spring	1	
LS4T-52-49	Sliding Sleeve	1	
LS4T-52-50	Washer	1	
LS4T-52-51	Valve Plug	1	
LS4T-52-52	Lower Plastic Insert	1	
LS4T-52-53	Drawing Weldment	1	
LS4T-52-54	Loose Nut	1	
LS4T-52-55	Hex. Bolt	1	
LS4T-52-56	Washer	2	
LS4T-52-57	Motor Shaft Seal	1	
LS4T-52-58	Steel Ball, 2.5	1	
LS4T-52-59	Support Leg	1	
LS4T-52-60	Carriage	5	
LS4T-52-61	Cylinder Cover - Right	1	

LS4T-52-62	Dipstick Gasket	1 1
LS4T-52-63	Dipstick	1
LS4T-52-64	Motor with switch	1
LS4T-52-65	Motor	1
LS4T-52-66	Switch box	1
LS4T-52-67	Bolt	1
LS4T-52-68	Nut	1
LS4T-52-69	Spring Washer	3
LS4T-52-70	Bolt	3
LS4T-52-71	Motor Cover	1
LS4T-52-72	Motor Support Shoe - Left	1
LS4T-52-73	Motor Support Shoe - Right	1
LS4T-52-74	Washer	9
LS4T-52-75	Pin	2
LS4T-52-76	Gear Housing Plate	1
LS4T-52-77	Gear	2
LS4T-52-78	Gear Shaft Snap Washer	2
LS4T-52-79	Pin	1
LS4T-52-80	Gear Shaft	1
LS4T-52-81	Sliding Bearing	4
LS4T-52-82	O-ring	2
LS4T-52-83	Pump Cover	1
LS4T-52-84	Bolt	3
LS4T-52-85	Spring washer	9
LS4T-52-86	Washer	9
LS4T-52-87	Bolt	6
LS4T-52-88	Wheel Cover	2
LS4T-52-89	Wheel Shaft Snap Ring	2
LS4T-52-90	Wheel	2



# **Parts Request Form**

Fax to 541-895-2756 or E-mail Parts@PowRkraft.com

Name: Address: City State Zip: Phone: E-mail:		Model Number:  Serial Number:  Purchased From:			
Item No.	Description		Qty	Price	Amount
Comments:					

### **Pow'R'kraft Brand** LIMITED WARRANTY

Unless otherwise stated on purchase invoice, Betst Products, Ilc. warrants to original Purchaser that Pow'R'kraft products are free from major defects in material under normal use and service for a period of Two (2) Years from the date the product is purchased or shipped whichever date is later. Commercial use 180 days. Use at address that is not yours, is considered commercial use. Consumable, Expendable, Wear Items (Examples: Rubber & plastic parts, hydraulic hoses, belts, tires, cables, blades, tines, wedges, teeth, tips, chains, pins, brushes, filters, etc.) and cracked hydraulic pumps, bent or broken cylinder rods are not covered under this warranty. Warranty does not cover items that have been modified, damaged by abuse or usage not in accordance with design or maintenance.

Betst Products, Ilc. obligation under this warranty is to repair or replace defective product upon approval by; Betst Products, Ilc., 83371 Melton Rd. N., Creswell OR 97426 that Warranty Claim is Valid. Product shall be returned upon request of Betst Products, Ilc. Transportation charges to be prepaid by buyer. Gasoline or diesel engines used to power Pow'R'Kraft products are covered by the warranty of the appropriate engine manufacture and Purchaser must look to the engine manufacture for all issues relating to engine operation.

#### Betst Products, Ilc. assumes no responsibility for outside labor.

PERMISSIBLE BY APPLICABLE LAW, BETST PRODUCTS, LLC. HEREBY DISCLAIMS ALL WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING, ANY IMPLIED WARRANTIES WITH RESPECT TO THE PRODUCT PURCHASED, WITHOUT LIMITING THE GENERALITY OF THE FOREGOING, BETST PRODUCTS, LLC. HEREBY EXPRESSLY DISCLAIMS ALL LIABILITY FOR PRODUCT DEFECT OR FAILURE, CLAIMS THAT ARE DUE TO NORMAL WEAR, PRODUCT MISUSE, ABUSE, PRODUCT MODIFICATION, IMPROPER PRODUCT SELECTION, NON-COMPLIANCE WITH ANY CODES, OR MISAPPROPRIATION. BETST PRODUCTS, LLC. MAKES NO WARRANTIES TO THOSE DEFINED AS "CONSUMERS" IN THE MAGNUSON-MOSS WARRANTY-FEDERAL TRADE COMMISSION IMPROVEMENTS ACT. THE FOREGOING EXCLUSIONS OF IMPLIED WARRANTIES DO NOT APPLY TO THE EXTENT PROHIBITED BY LAW. PLEASE REFER TO YOUR LOCAL LAWS FOR ANY SUCH PROHIBITIONS

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THIS IS THE SOLE AND ONLY WARRANTY OF POW'R'KRAFT PRODUCTS. NO OTHER WARRANTY IS APPLICABLE, EITHER EXPRESSED OR IMPLIED, IN FACT OR BY LAW,

This warranty shall not be interpreted to render Betst Products, Ilc., or any authorized agent liable for injury or damages of any kind or nature, direct, consequential, or contingent, to person or property.

The sole and only remedy in regard to any defective products shall be the repair or replacement thereof as herein provided. Betst Products, Ilc., agent(s) of Betst Products, Ilc. shall not be liable for any consequential, special, incidental or punitive damages resulting from or caused by any such defects.

Betst Products, Ilc. reserves the right to make improvements in design or changes in specifications at any time, without incurring any obligations to owners of units previously sold.

No one is authorized to alter, modify, or enlarge this warranty nor the exclusions, limitations, and reservation thereof.

# WARRANTY VOID IF REGISTRATION IS NOT RECEIVED OR RECORDED ONLINE WITHIN 30 DAYS OF PURCHASE DATE OR SHIP DATE, WHICHEVER IS LATER.

#### REGISTRATION

Item	Model #		Pur	chase Date	/	
Purchased From:	Gift □ Inv#/Order#					
Owner Name:	Serial # (if Applicable)					
Owner Address:						
City:	County:	ST:	Zip Cod	le:		
Phone:	Email:					
Acceptance of responsibil I (Purchaser) have read of instructions to me. I undersolved binding arbitration. Binding Kruse Way Place Ste 375 acknowledge my Limited Wounauthorized personnel. I a Section. I acknowledge un operation, controls, and somaintenance, care and safety.  Received and read Operation.	perators manual and L stand this warranty does arbitration is conducted Lake Oswego OR 9703 arranty is void if any atteacknowledge receipt of inderstanding maintenanctorage requirements. I	not cover and by the Bette 5 or the cure of the cure o	ny labor and r Business Erent BBB loor or replace is Manual at operation that I alo	that all disput Bureau (BBB) cation closest defective parts nd have read requirements, one am respo	tes will located to Bets s has be the Sa item s onsible	be settled by at 4004 SW at Products, I een made by afe Operation specifications, a for proper
Controls Understood	Maintenance Re	quirements U	Inderstood	Proper Sto	orage U	nderstood
I (Purchaser) agree that per Children especially should POW'R'KRAFT PRODUCTS	not operate or be near	ar Power Pr	oducts where	n in use. AN'	YONE	<b>OPERATING</b>
Owners Signature: x				Date://		
You must sign this warrar 97426. If you prefer you n not effective unless the Pupurchase date or ship dat	nay complete your regi urchaser completes Re	stration on	line at www	.PowRkraft.co	m. This	s warranty is

Fax to 1-904-216-2059

NOTE: We may refuse warranty of any kind unless Betst Product, Ilc., receives a completed, legible and signed warranty registration. It is the responsibility of the purchaser to assure that registration document is received by Betst Products, Ilc..

Fax to 1-904-216-2059

#### 2 YEAR EXTENDED WARRANTY & REGISTRATION

# Pow'R'Kraft Branded Products 2 YEAR EXTENDED WARRANTY

2 Year Extended Warranty amends to original Recorded Warranty Registration the time period of described coverage. Extended Warranty does not apply to Consumable and Expendable Items as described in Product Warranty Registration.

This Amendment does not affect any other part of recorded Warranty Registration or Policy.

No one is authorized to alter, modify, or enlarge this Amendment to original recorded warranty registration.

Product & Model #:

Owner Name:

Serial #: \_\_\_\_\_\_ if applicable

# EXTENDED REGISTRATION & PAYMENT MUST BE RECEIVED WITHIN 30 DAYS OF PURCHASE DATE

#### EXTENDED WARRANTY REGISTRATION

Sellers Invoice/Order#
Acceptance of responsibility:
I (Purchaser) have Read and understand the Extended Warranty or someone has read/and explained all
the above to me. I understand this extended warranty does not cover any labor. I have filed my Original
Warranty Registration and fully understand my requirements. I understand that I alone am responsible

for proper maintenance, care and safe operation of this tractor implement.

I (purchaser) also understand that persons not familiar with the operation of this equipment should not be allowed to use it. Children especially should not operate or be near equipment. ANYONE OPERATING EQUIPMENT SHOULD HAVE READ ALL EQUIPMENT OPERATIONS MANUALS AND SAFETY MANUALS.

Owners Signature: x	
Date:	

You must sign this extended warranty and Fax to 1-305-397-1780 or mail copy to Betst Products, 83371 Melton Rd N.#3, Creswell OR 97426. This extended warranty is not effective unless the Purchaser faxes or mails this Registration Form within 30 days of purchase. NOTE: The Manufacturer may refuse warranty of any kind unless Betst Products receives a completed, legible and signed extended warranty registration. It is the responsibility of the purchaser to assure that this registration document is received by Betst Products.

To determine Payment for Extended Warranty Call: 1-877-876-7895 or visit www.PowRkraft.com

Revision 12-16-13