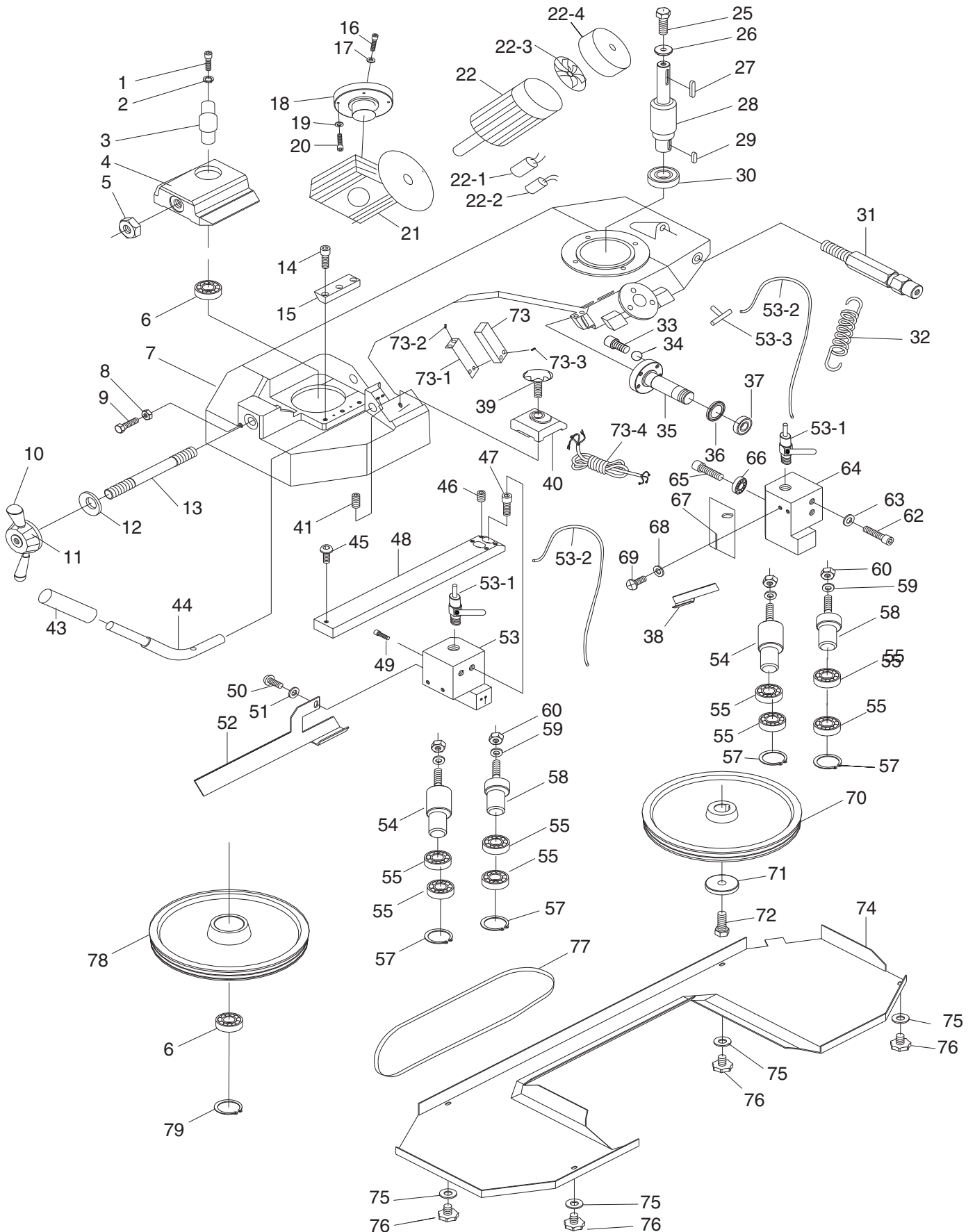


Headstock and Bow Breakdown (G0613)



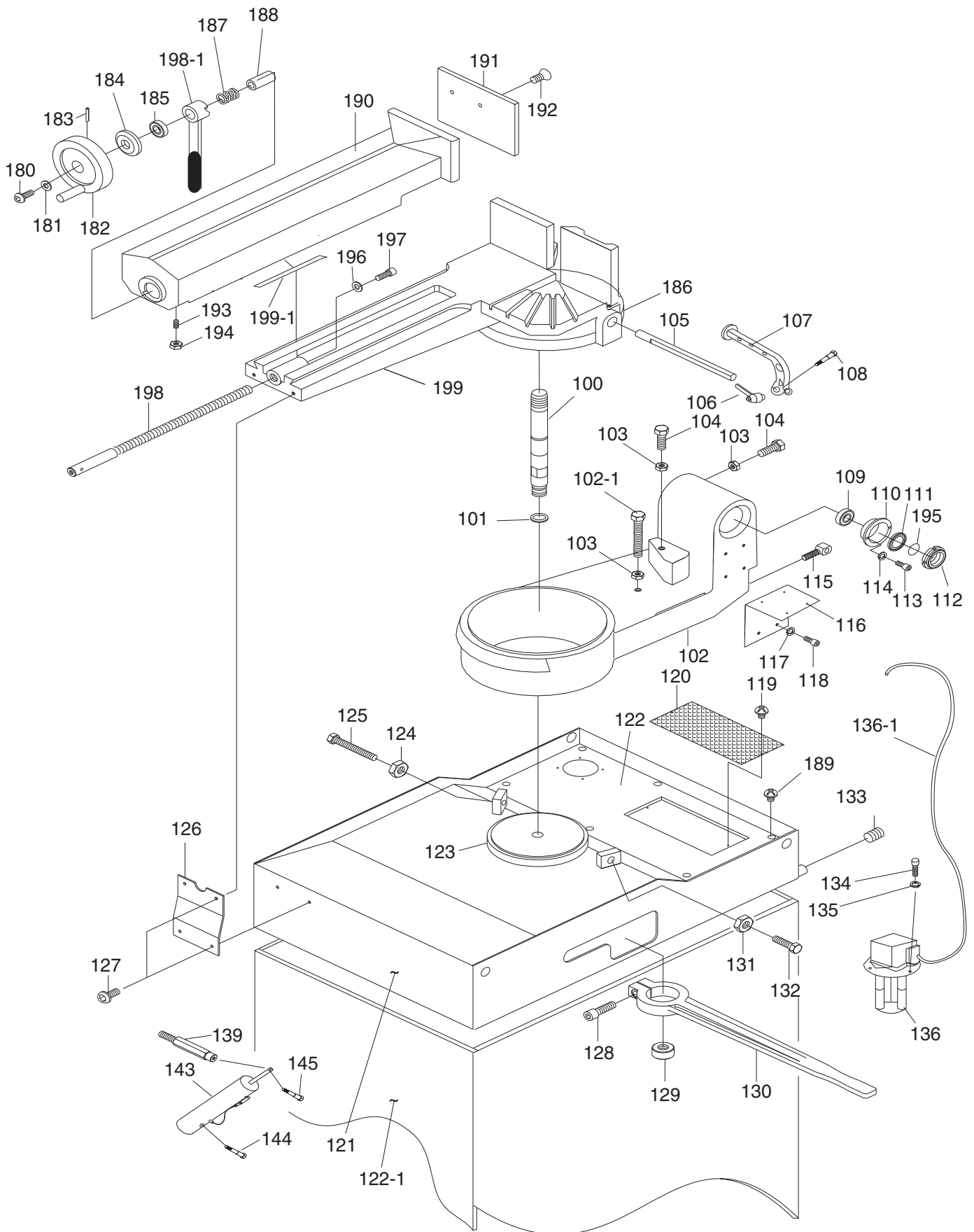
Parts List (G0613)

REF	PART #	DESCRIPTION
1	PSB64M	CAP SCREW M10-1.5 X 25
2	PW04M	FLAT WASHER 10MM
3	P0613003	SHAFT
4	P0613004	ANCHOR BLOCK
5	PN13M	HEX NUT M16-2
6	P6204	BALL BEARING 6204
7	P0613007	BODY FRAME
8	PN01M	HEX NUT M6-1
9	PB29M	HEX BOLT M6-1 X 30
10	P0613010	KNOB
11	P0613011	BLADE TENSION HANDLE
12	P0613012	CONCAVE WASHER
13	P0613013	LEADSCREW
14	PSB31M	CAP SCREW M8-1.25 X 25
15	P0613015	FIXED BLOCK
16	PSB13M	CAP SCREW M8-1.25 X 30
17	PLW04M	LOCK WASHER 8MM
18	P0613018	REDUCER BLOCK
19	PW01M	FLAT WASHER 8MM
20	PSB31M	CAP SCREW M8-1.25 X 25
21	P0613021	GEARBOX
22	P0613022	MOTOR 220V, SINGLE PHASE
22-1	P0613022-1	START CAPACITOR
22-2	P0613022-2	RUN CAPACITOR
22-3	P0613022-3	FAN
22-4	P0613022-4	FAN COVER
25	PB32M	HEX BOLT M10-1.5 X 25
26	PW04M	FLAT WASHER 10MM
27	P0613027	KEY 8 X 7 X 35
28	P0613028	OUTPUT SHAFT
29	PK109M	KEY 7 X 7 X 35
30	P6206	BALL BEARING 6206
31	P0613031	SPRING SUPPORT
32	P0613032	TENSION SPRING
33	PSB06M	CAP SCREW M6-1 X 25
34	PLW03M	LOCK WASHER 6MM
35	P0613035	FRAME PIVOT SHAFT
36	P0613036	CHIP COVER
37	P0613037	TAPERED BEARING 32006
38	P0613038	BLADE COVER(REAR)
39	P0613039	KNOB BOLT 3/8-24 X 1
40	P0613040	FIXED BLOCK
41	PSS06M	SET SCREW M8-1.25 X 16

REF	PART #	DESCRIPTION
43	P0613043	HANDLE
44	P0613044	HANDLE PIPE
45	PSBS05M	BUTTON HD CAP SCR M6-1 X 25
46	PSS20M	SET SCREW M8-1.25 X 8
47	PSB40M	CAP SCREW M8-1.25 X 35
48	P0613048	BLADE ADJUSTMENT BAR
49	PSB58M	CAP SCREW M8-1.25 X 12
50	PS09M	PHLP HD SCR M5-.8 X 10
51	PW02M	FLAT WASHER 5MM
52	P0613052	BLADE COVER (FRONT)
53	P0613053	ADJUSTMENT BLOCK (FRONT)
53-1	P0613053-1	FLOW VALVE
53-2	P0613053-2	COOLANT HOSE
53-3	P0613053-2	STEEL "T"
54	P0613054	ECCENTRIC GUIDE (L)
55	P608A	BALL BEARING 608
57	PR09M	EXT RETAINING RING 20MM
58	P0613058	ECCENTRIC GUIDE (R)
59	PLW04M	LOCK WASHER 8MM
60	PN03M	HEX NUT M8-1.25
62	PSB13M	CAP SCREW M8-1.25 X 30
63	PW01M	FLAT WASHER 8MM
64	P0613064	ADJUSTMENT BLOCK (REAR)
65	P4030007	PIN
66	P608A	BALL BEARING 608
67	P0613067	CHIP PLATE
68	PW02M	FLAT WASHER 5MM
69	PS09M	PHLP HD SCR M5-.8 X 10
70	P0613070	DRIVE WHEEL
71	PW04M	FLAT WASHER 10MM
72	PB32M	HEX BOLT M10-1.5 X 25
73	P0613073	WATERPROOF LIMIT SWITCH
73-1	P0613073-1	SWITCH BRACKET
73-2	PS09M	PHLP HD SCR M5-.8 X 10
73-3	PS75M	PHLP HD SCR M5-.8 X 35
73-4	P0613073-4	WATERPROOF POWER CORD
74	P0613074	MAIN BLADE COVER
75	PW03M	FLAT WASHER 6MM
76	P0613076	KNOB SCREW M6-1 X 10
77	P0613077	SAW BLADE
78	P0613078	IDLER WHEEL
79	PR11M	EXT RETAINING RING 25MM



Base Breakdown (G0613)



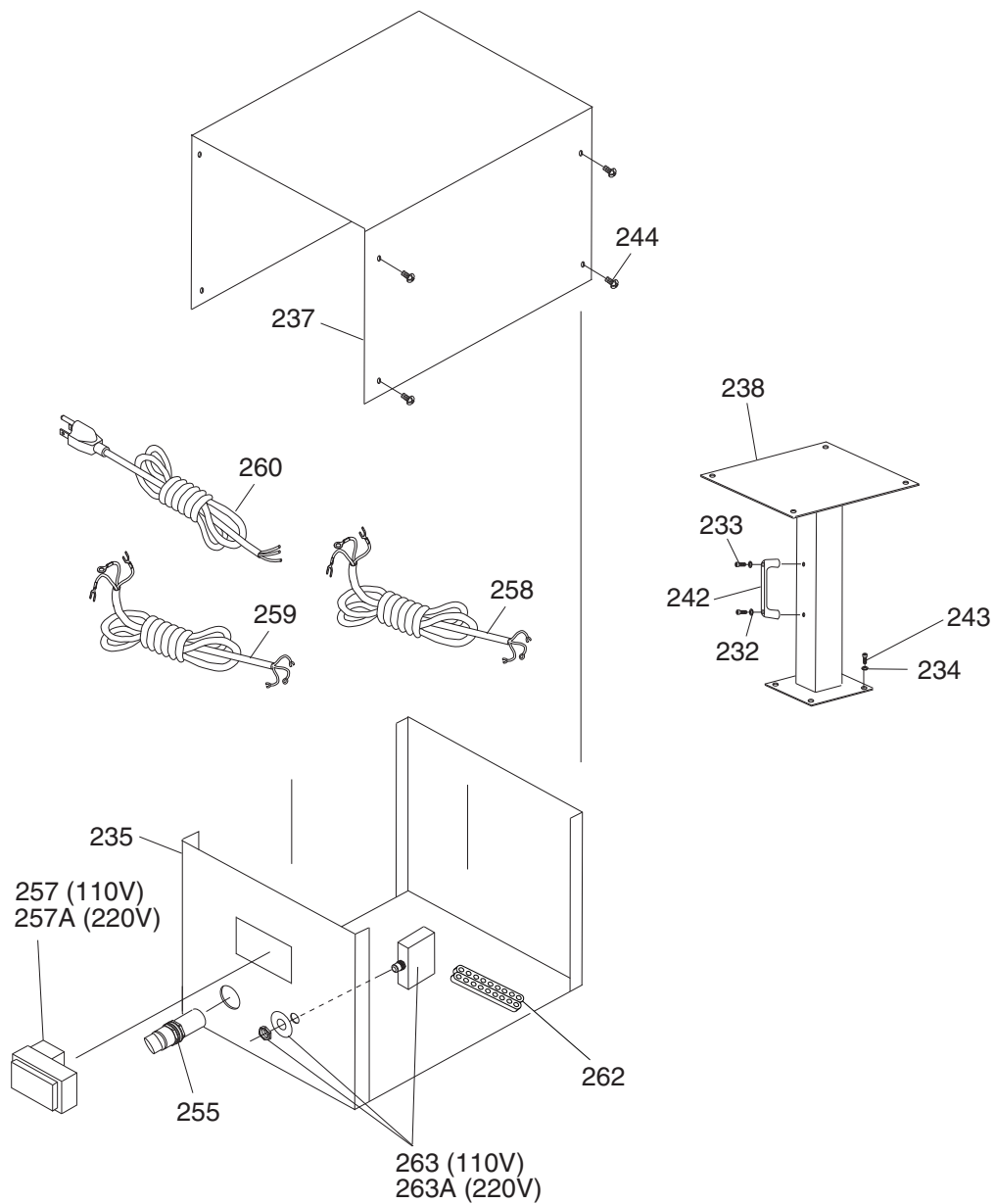
Parts List (G0613)

REF	PART #	DESCRIPTION
100	P0613100	WISE JAW ADJUSTABLE ROD
101	P0613101	RETAINER
102	P0613102	SWIVEL ARM
102-1	P0613102-1	HEX BOLT M10-1.5 X 35
103	P0613103	HEX NUT M10-1.5
104	P0613104	HEX BOLT M10-1.5 X 30
105	P0613105	DISTANCE SET ROD
106	P0613106	KNOB NUT M6-1
107	P0613107	BRACKET
108	P0613108	PHLP HD SCR M6-1 X 20
109	P0613109	BALL BEARING 32006
110	P0613110	BUSHING
111	P0613111	BEARING COVER
112	P0613112	SPANNER NUT M30 X 1.5
113	P0613113	CAP SCREW M6-1 X 16
114	P0613114	LOCK WASHER 6MM
115	P0613115	SPRING ANCHOR
116	P0613116	L-BRACKET
117	P0613117	LOCK WASHER 8MM
118	P0613118	CAP SCREW M8-1.25 X 25
119	P0613119	PHLP HD SCR M5-.8 X 8
120	P0613120	SCREEN
121	P0613121	BASE
121-1	P0613121-1	BASE CABINET
122	P0613122	COVER
123	P0613123	SWIVEL PLATE
124	P0613124	HEX NUT M10-1.5
125	P0613125	HEX BOLT M10-1.5 X 30
126	P0613126	FIXED PLATE
127	P0613127	BUTTON HD CAP SCR M6-1 X 16
128	P0613128	CAP SCREW M10-1.5 X 35
129	P0613129	NUT
130	P0613130	ADJUSTABLE HANDLE

REF	PART #	DESCRIPTION
131	P0613131	HEX NUT M10-1.5
132	P0613132	HEX BOLT M10-1.5 X 30
133	P0613133	HEX PLUG 3/8PT
134	P0613134	CAP SCR M6-1 X 16
135	P0613135	LOCK WASHER 6MM
136	P0613136	PUMP 110V, SINGLE PHASE
136-1	P0613136-1	COOLANT HOSE
139	P0613139	CYLINDER BRACKET
143	P0613143	CYLINDER
144	P0613144	CAP SCREW M12-1.75 X 80
145	P0613145	CAP SCREW M10-1.5 X 55
180	P0613180	BUTTON HD CAP SCR M8-1.25 X 20
181	P0613181	FLAT WASHER 8MM
182	P0613182	HANDWHEEL
183	P0613183	ROLL PIN
184	P0613184	BEARING COVER
185	P0613185	BALL BEARING 51106
186	P0613186	WISE BED
187	P0613187	TENSION SPRING
188	P0613188	BUSHING
189	P0613189	PHLP HD SCR M6-1 X 16
190	P0613190	WISE JAW BRACKET(FRONT)
191	P0613191	WISE PLATE
192	P0613192	FLAT HD SCR M8-1.25 X 16
193	P0613193	SET SCREW M8-1.25 X 20
194	P0613194	HEX NUT M8-1.25
195	P0613195	O-RING
196	P0613196	FLAT WASHER 8MM
197	P0613197	CAP SCREW M8-1.25 X 20
198	P0613198	LEADSCREW A
198-1	P0613198-1	LEADSCREW LOCK LEVER
199	P0613199	WISE JAW BRACKET(REAR)
199-1	P0613199-1	GIB



Electrical Box Breakdown (G0613)



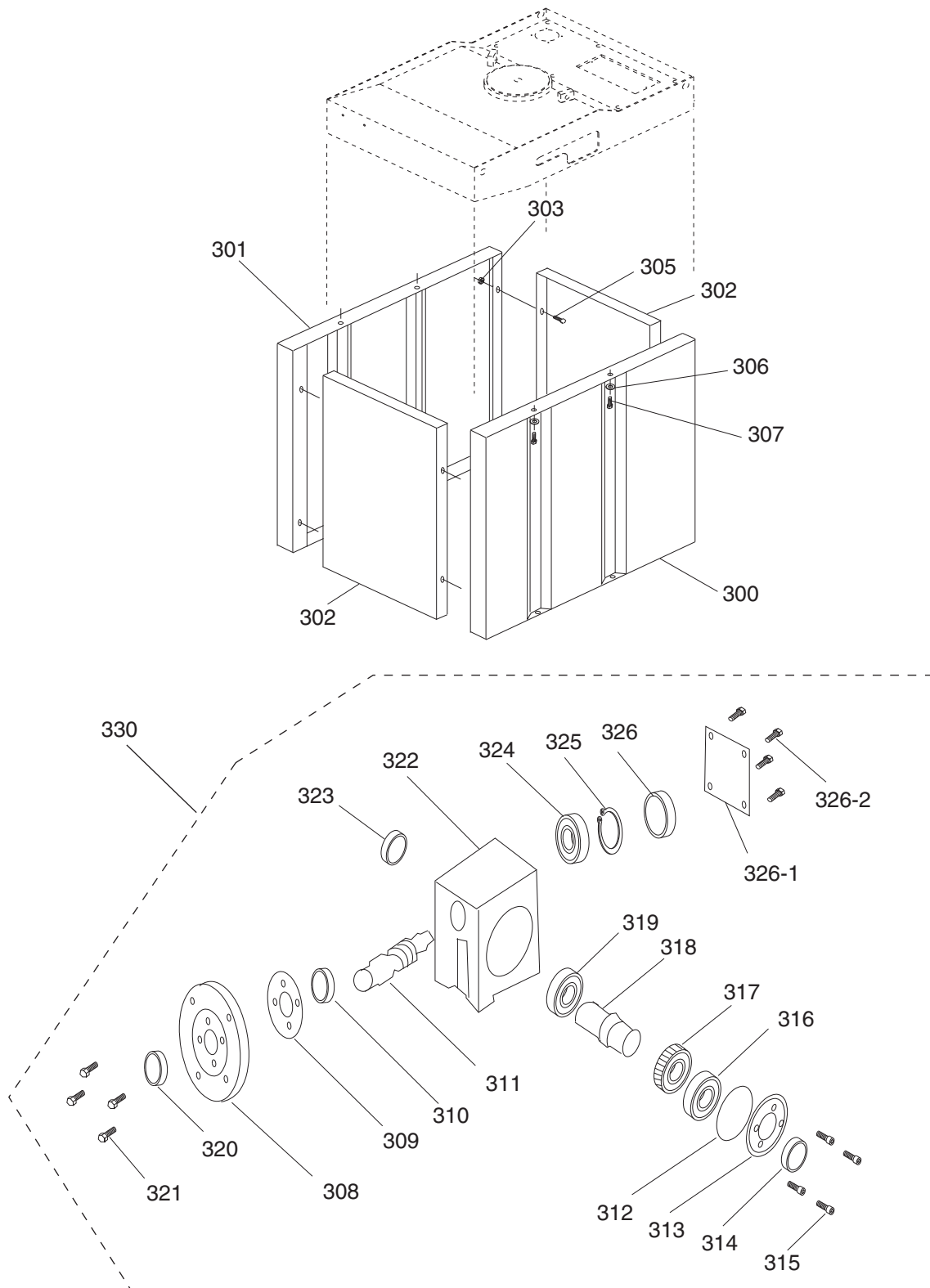
Parts List (G0613)

REF	PART #	DESCRIPTION
232	PLW03M	LOCK WASHER 6MM
233	PSB48M	CAP SCREW M6-1 X 35
234	PW01M	FLAT WASHER 8MM
235	P0613235	CONTROL BOX
237	P0613237	CONTROL BOX COVER
238	P0613238	CONTROL BOX STAND
242	P0613242	HANDLE
243	PSB14M	CAP SCREW M8-1.25 X 20
244	PS14M	PHLP HD SCR M6-1 X 12
255	P0613255	PUMP ROTARY SWITCH

REF	PART #	DESCRIPTION
257	P0613257	ON/OFF & EMGNCY SW 110V
257A	P0613257A	ON/OFF & EMGNCY SW 220V
258	P0613258	MOTOR POWER CORD 110V
259	P0613259	PUMP POWER CORD 110V
260	P0613260	POWER SUPPLY CORD 110V
262	P0613262	JUNCTION BLOCK
263	P0613263	CIRCUIT BREAKER 15A 110V
263A	P0613263A	CIRCUIT BREAKER 7A 220V
264	P0613264	220V CONVERSION KIT



Cabinet and Gearbox Breakdown (G0613 & G01614)



Parts List (G0613)

REF	PART #	DESCRIPTION
300	P0613300	FRONT PANEL
301	P0613301	REAR PANEL
302	P0613302	SIDE PANEL
303	PN02	HEX NUT 5/16-18
304	PW01M	FLAT WASHER 8MM
305	PCB01	CARRIAGE BOLT 5/16-18 X 5/8
306	PW04M	FLAT WASHER 10MM
307	PB32M	HEX BOLT M10-1.5 X 25
308	P0613308	MOTOR FLANGE
309	P0613309	O-RING
310	P6006	BALL BEARING 6006ZZ
311	P0613311	WORM SHAFT
312	P0613312	O-RING
313	P0613313	OUTPUT SHAFT COVER
314	P0613314	OIL SEAL

REF	PART #	DESCRIPTION
315	PSB02M	CAP SCREW M6-1 X 20
316	P6008	BALL BEARING 6008
317	P0613317	WORM WHEEL
318	P0613318	OUTPUT SHAFT
319	P6008	BALL BEARING 6008
320	P0613320	OIL SEAL
321	PB10M	HEX BOLT M6-1 X 25
322	P0613322	HOUSING
323	P0613323	OIL SEAL
324	P6204	BALL BEARING 6204ZZ
325	PR79M	EXT RETAINING RING 47MM
326	P0613326	OIL SEAL
326-1	P0613326-1	OIL SEAL COVER
326-2	PB51	HEX BOLT 1/4-20 X 3/8
330	P0613330	COMPLETE GEARBOX

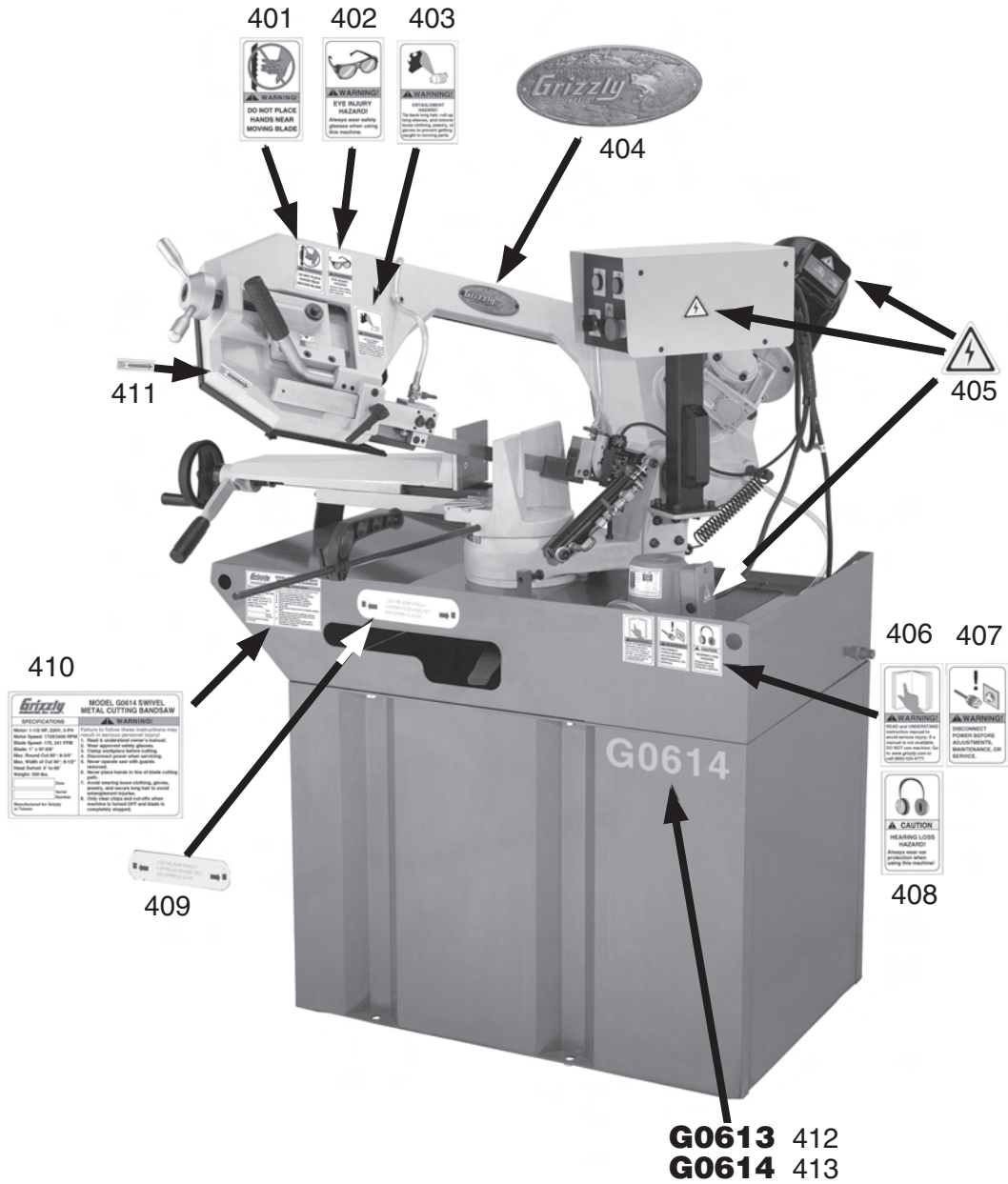
Parts List (G0614)

REF	PART #	DESCRIPTION
300	P0614300	FRONT PANEL
301	P0614301	REAR PANEL
302	P0614302	SIDE PANEL
303	PN02	HEX NUT 5/16-18
305	PCB01	CARRIAGE BOLT 5/16-18 X 5/8
306	PW04M	FLAT WASHER 10MM
307	PB32M	HEX BOLT M10-1.5 X 25
308	P0614308	MOTOR FLANGE
309	P0614309	O-RING
310	P6006	BALL BEARING 6006ZZ
311	P0614311	WORM SHAFT
312	P0614312	O-RING
313	P0614313	OUTPUT SHAFT COVER
314	P0614314	OIL SEAL
315	PSB02M	CAP SCREW M6-1 X 20

REF	PART #	DESCRIPTION
316	P6008	BALL BEARING 6008
317	P0614317	WORM WHEEL
318	P0614318	OUTPUT SHAFT
319	P6008	BALL BEARING 6008
320	P0614320	OIL SEAL
321	PB10M	HEX BOLT M6-1 X 25
322	P0614322	HOUSING
323	P0614323	OIL SEAL
324	P6204	BALL BEARING 6204ZZ
325	PR79M	EXT RETAINING RING 47MM
326	P0614326	OIL SEAL
326-1	P0614326-1	OIL SEAL COVER
326-2	PB51	HEX BOLT 1/4-20 X 3/8
330	P0614330	COMPLETE GEARBOX



Labels and Placement



REF	PART #	DESCRIPTION
401	P0613401	FINGERS CUT WARNING LABEL
402	PLABEL-11	WEAR SAFETY GLASSES LABEL
403	P0613403	ENTANGLEMENT LABEL
404	P0613404	GRIZZLY LOGO PLATE
405	PLABEL-14	ELECTRICITY LABEL
406	PLABEL-12A	READ MANUAL LABEL
407	PLABEL-36	UNPLUG 220V LABEL

REF	PART #	DESCRIPTION
408	PLABEL-15	HEARING PROTECTION LABEL
409	P0613409	LOCK AND UNLOCK LABEL
410	P0613410	G0613 DATA LABEL
410	P0614410	G0614 DATA LABEL
411	P0613411	BLADE DIRECTION LABEL
412	P0613412	MODEL NUMBER LABEL (G0613)
413	P0614413	MODEL NUMBER LABEL (G0614)

⚠️ WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

